Qty:

Friday, 3/24/2008 8:29:39 A User: Lirela Lacello

**Process Sheet** 

Customer Job Humbur

: CC-DARO1 Dart Aerospace Ltd.

: 26374 Estimate Manber : 10804

P.O. Number

This issue : 3/24/2006

Praint Ray. : NC First Issue

: 11 Previous Rum : 00015

Written By

Checked & Approved By

Comment

**Drawing Name** 

: D2571/D2572/D2573/D2574

Part Number

: Z\_CUSTOM : RTN465

Drawing Number Project Number

: NIA

**Drawing Revision** Material

: NIA :NIA-

**Due Date** 

: 3/31/2006

1 Um: Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation

Description:

1.0 QC5

INSPECT WORK TO CURRENT STEP



d os 29

Comment: INSPECT RTN 465 2.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

STRIP POWDER COAT OFF SADDLES:

2 X D2571 B23801 / B24125 2 X D2572 B23801/B24125

2 X D2573 B24126/ B23509 2 X D2574 B24126/(B23802

3.0

SMALL FAB



Comment: SMALL & MEDIUM FAB RESOURCE 1

CHAMFER SADDLES BY HAND TO NEW REV. E 2 x 3 24126 (D25 73/03 74)

2 N 32384 (D2571/D7572)



ON ABOVE SADDLES

INSPECT WORK TO CURRENT STEP



4.0

QC5

Comment: INSPECT WORK TO CURRENT STEP

POWDER COATING

POWDER COATING



05.05.30

5.0



Comment: POWDER COATING

TOUCH UP SADDLES WITH ALODINE POWDER COAT WHITE AS PER

QSI 005 (REF. 4.3.5.1)



